



Dart Aerospace Ltd.
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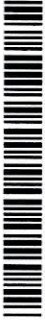
D5612-3
Job Sheet 170780



Part No: D5612-3

Job Qty: 8 ea

Part Name: Socket



Part Weight: 0 lbs

Job Created: 1/19/18

Due Date: 3/9/18

Type: SOLD

Note: D5612 REV.A IPP REV.A 17.11.16 NEW ISSUE DD VERF:JFS

Ship Via:

Status: Scheduled

Priority: Medium

Job Tracking No:

Created By: Mario Poulin

Description:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		3/8/18	0.00	0.00	Start Up Machining-2		J.C. - L.
100	Lathe Conv	8 pcs		3/8/18	0.00	2.00	Lathe Conv-1		J.C. - L.
110	QC	8 pcs		3/8/18	0.00	0.00	QC2 Machining-3		J.C. - L. 18/01/17
120	QC	8 pcs		3/8/18	0.00	0.00	QC8 Machining-4		2018/01/23
125	HandFinish	8 pcs		3/9/18	0.00	0.80	HandFinish7		2018/01/23
127	QC	8 pcs		3/9/18	0.00	0.00	QC5		2018/01/23
130	Packaging	8 pcs		3/9/18	0.00	0.00	Packaging3-2	WA 002	2018/01/23
140	QC21-SA	8 Ea		3/9/18	0.00	0.00	QC21		2018/01/23

Part Op 100 - 1 - PART OFF TO SIZE AND CHAMFER END AS PER DWG 2- DEBURR
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
671819	Socket, 19mm deep	8 Ea (1 ea)	90-Start up Operation	

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Water Jet ☐ Engineering ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Quality ☐ Thermoforming ☐ Finishing ☐ Rec/Store/Packaging ☐ Other ☐ Large Fab ☐ Composite ☐ Supplier ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	

Job No: 170780
Start up Operation 01/22/18

Change No:
Operation:
Revision:

PART NO: D5612-3
Original Serial #: S034213

Socket



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Root Cause		
Environment ☐	No Re-verification ☐	Pressure/Forced ☐
Design ☐	Operator ☐	Bending ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐
Material ☐	Use for Testing ☐	Cuffs ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐
Past Expiry Date ☐	Manufacturing Process ☐	
Misidentified ☐	Past Due ☐	OTHER : ☐

